

Date: Tuesday, 08/07/2008 12:29:18 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : INDEXING BLOCK
Job Number : 40365	
Estimate Number : 13319	
P.O. Number :	Part Number : D37901
This Issue : 08/07/2008 S.O. No. :	Drawing Number : D3790 <del>PROTO</del> <i>Prel Jul 08.07.09</i>
Prsht Rev. : NC	Project Number : VR0004
First Issue : 11 Type : MACHINED PARTS	Drawing Revision : <del>PROTO</del> <i>Prel Jul 08.07.09</i>
Previous Run : 39329	Material :
Written By : <i>JLM 08.07.08</i>	Due Date : 15/07/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 08-05-16 JLM Verified By:DD	

## Additional Product

Job Number:  **PRELIMINARY ISSUE** 

Seq. #: Machine Or Operation: Description :

1.0 MDELRLNB2000X3000 Delrin Bar 2" x 3"



Comment: Qty.: 0.5250 f(s)/Unit Total: 0.5250 f(s)

Delrin Bar 2" x 3"

Batch: *M108068*

*SA 08/07/08*

2.0 BAND SAW BAND SAW



Comment: BAND SAW

Cut blank 5.900" long

*SA 08/07/09*

3.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA745 Rev. B & Dwg D3790 Rev. B

2-Deburr per dwg D3790

*M.A 08/07/10*

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*M.A 08/07/10*

5.0 QC8 **ENGINEERING APPROVAL** **SECOND CHECK**



Comment: SECOND CHECK

*08.02.11*

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INDEXING BLOCK

Job Number: 40365

Part Number: D37901

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *Dan Slaw*

*08-7-11*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*09/02/17*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*MF 08-07-11*

POSITIVE REGAL

EFFECTIVE *08-7-11*

AUTH *U*

RELEASED *[Signature]*

DATE *08.02.17*

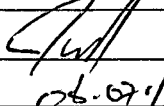
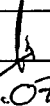
*08.02.17*

DART AEROSPACE LTD		Work Order: 40365
Description: INDEXING BLOCK		Part Number: D3790-1
Inspection Dwg: D3790-1 Rev: B		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.50	+/- .030	0.483	✓			
1.13	+/- .030	1.131	✓			
1.42	+/- .030	1.427	✓			
4.97	+/- .030	4.975	✓			
0.500	+/- .010	0.498	✓			
Ø0.525	+/- .010	Ø0.5255	✓			
1.300	+/- .010	1.2965	✓			
1.629	+/- .010	1.6265	✓			
1.910	+/- .010	1.9085	✓			
2.138	+/- .010	2.1365	✓			
R 0.25	+/- .030	R 0.25	✓			
Ø.281	+ .005 / - .001	Ø.282	✓			
Ø.209 ↓.450	+ .006 / - .001	Ø.210 ↓.452	✓			
Ø.625	+/- .010	Ø.627	✓			

Measured by: H. A	Audited by: 	Prototype Approval: 
Date: 08/07/10	Date: 08.07.11	Date: 08.07.11

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



**Marc Bellavance**

---

**From:** Mike Petsche [mpetsche@dartaero.com]  
**Sent:** June 16, 2008 3:13 PM  
**To:** 'Marc Bellavance'  
**Subject:** FW: BATCH

---

**From:** Jean-Luc Menard [mailto:jmenard@dartaero.com]  
**Sent:** June 16, 2008 3:09 PM  
**To:** Mike Petsche  
**Subject:** BATCH

MDELRINB2000X3000 BATCH 1080687 *Serie R/O: 6353*

***Jean-Luc Menard***  
***Production Engineering Coordinator***  
***DART AEROSPACE LTD.***  
1270 Aberdeen Street  
Hawkesbury Ontario  
Canada K6A 1K7  
Tel: (613) 632-5200 Ext 227  
[jmenard@dartaero.com](mailto:jmenard@dartaero.com)

No virus found in this incoming message.  
Checked by AVG.  
Version: 7.5.524 / Virus Database: 270.3.0/1505 - Release Date: 16/06/2008 7:20 AM

No virus found in this outgoing message.  
Checked by AVG.  
Version: 7.5.524 / Virus Database: 270.3.0/1505 - Release Date: 16/06/2008 7:20 AM

16/06/2008

# Receiving Report

Date: 8/1/16  
Supplier: SABIC

Batch No: M18068  
Dart P/O: 6353

Packing Slip: Yes ☒ No ☐  
Invoice: Yes ☐ No ☒  
Receipt: Cash ☐ Cr ☐

Please Note Attached: Yes ☒ No ☐ N/A ☐  
Waybill Attached: Yes ☒ No ☐ N/A ☐  
Shipment Complete: Yes ☒ No ☐ N/A ☐  
C6 Inspection 08/05/20 N/A ☐  
Work Order ☐ N/A ☐

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initial of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 08/05/20  
Date: RCR 7919  
Received/Costing: CR  
Initial: CR

Location  

H:\FORMS\Purchasing\approved purch\RECREPORT Rev 3

RECEIVED MAY

\*\*\* YOU ARE NOT CURRENTLY RECEIVING OUR INVOICES \*\*\*  
\*\*\* VIA EMAIL OR FAX, PLEASE SUPPLY US WITH AN EMAIL \*\*\*  
\*\*\* ADDRESS OR FAX NUMBER . FAX TO 905-789-3161 \*\*\*  
\*\*\*\*\*

PLEASE Remit To: SABIC Polymershapes 9150 Airport Road Brampton ON L6S 6G1  
Phn : (613)745-7043 Fax : (613)745-4291  
NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM US. ALL DISCREPANCIES MUST BE REPORTED WITHIN 3 DAYS.

SABIC  
Innovative  
Plastics™

سابك  
sabic

## CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD.

DATE: MAY 14, 2004

YOUR PURCHASE ORDER: 6353

OUR SHIPPER NO: 082367

SABIC POLYMERSHAPES LINE ITEM # 001

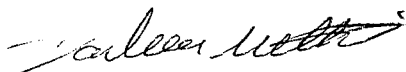
QUANTITY: 2 PCS

DESCRIPTION: ACETRON GP PLATE - ~~BLACK~~ - 2" X 3" X 48"

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 4181

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

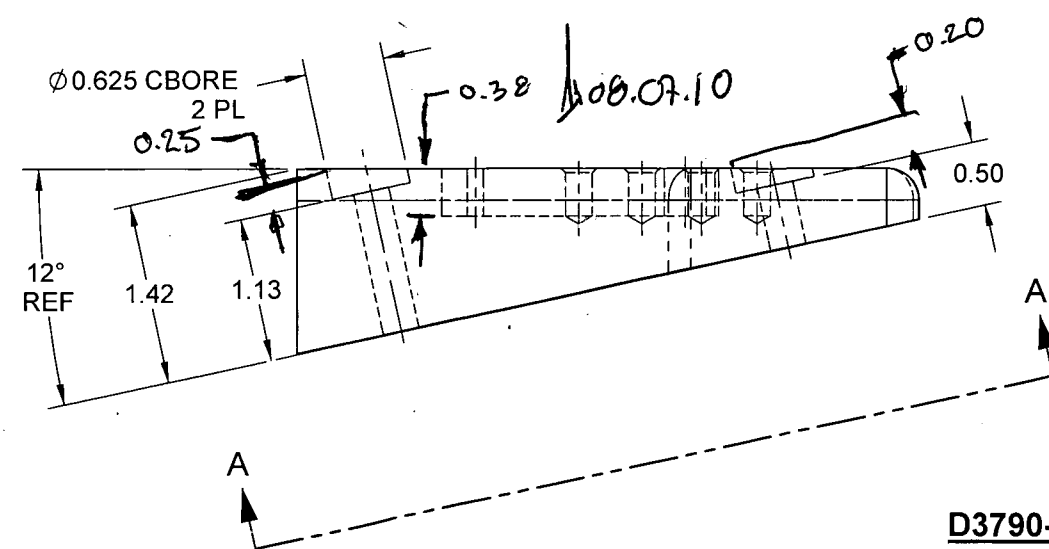
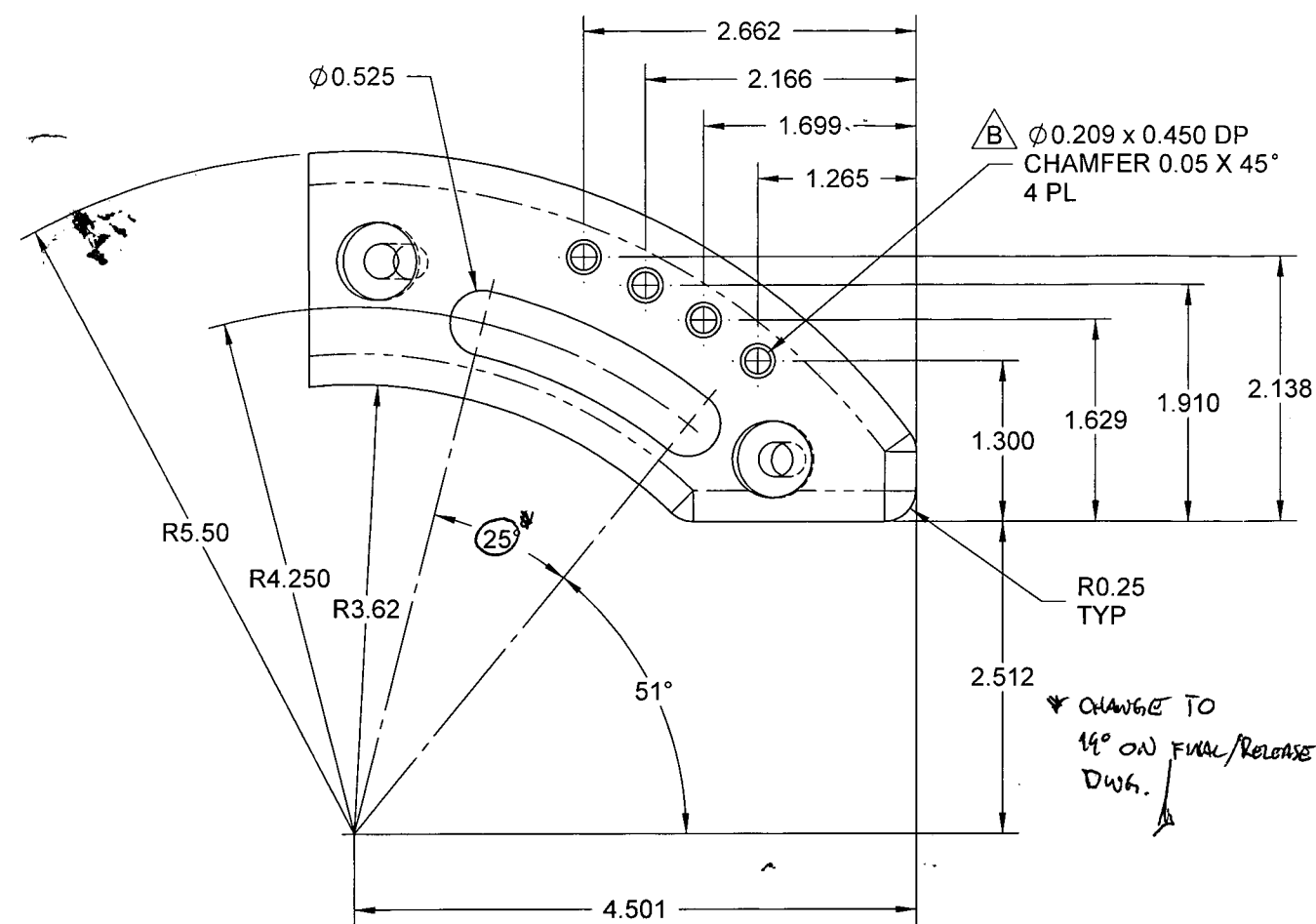
AUTHORIZED REPRESENTATIVE SIGNATURE



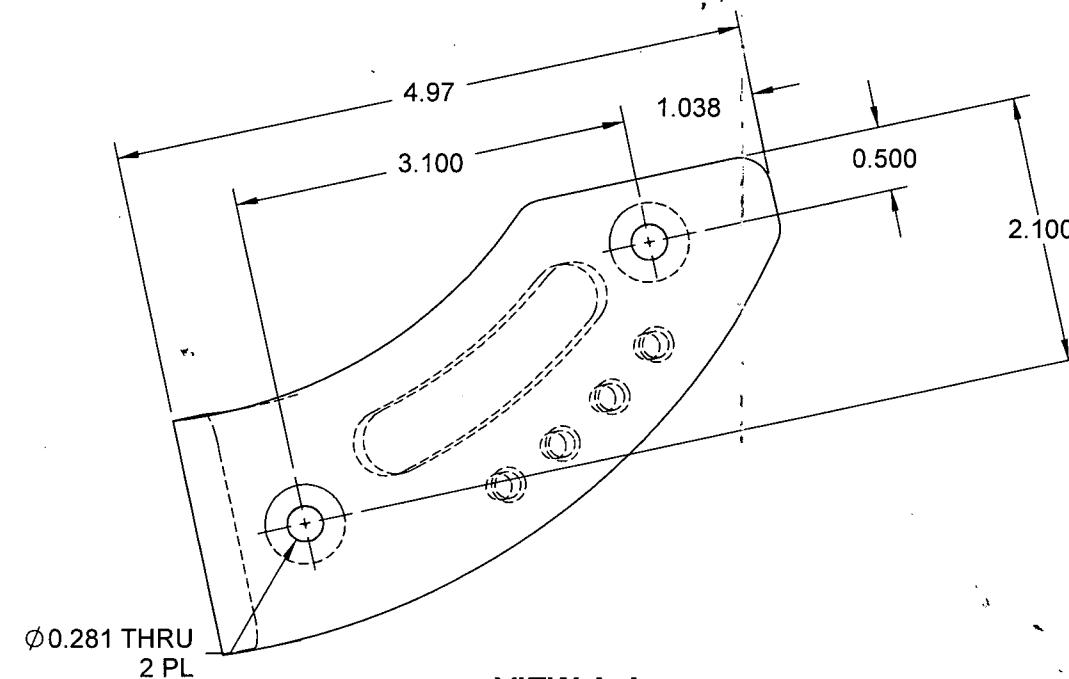
DARLEEN MELKERT  
INSIDE SALES REPRESENTATIVE

1250 Old Innes Road  
Unit 519  
Ottawa, Ontario  
K1B 5L3

T: 613-745-7043  
F: 613-745-4291



**D3790-1 INDEXING BLOCK**

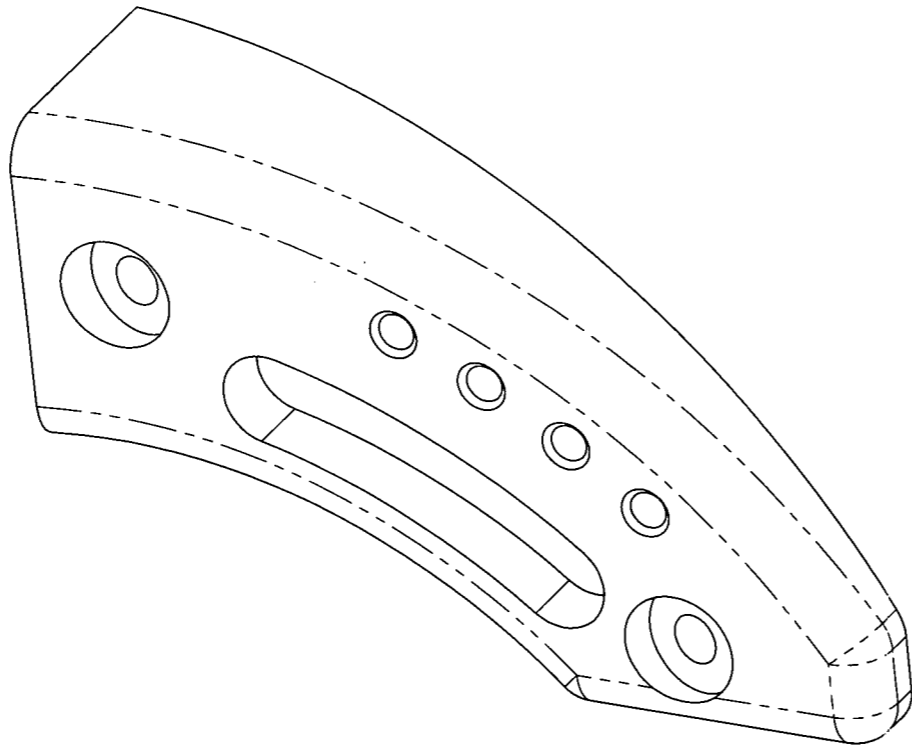


**VIEW A-A**

**PRELIMINARY ISSUE**

08.07.08

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		<b>D3790</b>	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>INDEXING BLOCK</b>	1:1
DATE	08.06.26	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



**D3790-1 INDEXING BLOCK**

- NOTES:  
1) MATERIAL: BLACK DELRIN II 150E OR BLACK ACETRON GP ACETAL  
(REF DART SPEC M-DELRIN-B)  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: SCRIBE WITH DART P/N "D3790-1" USING VIBRATING STYLUS  
7) WEIGHT: 0.39 lbs

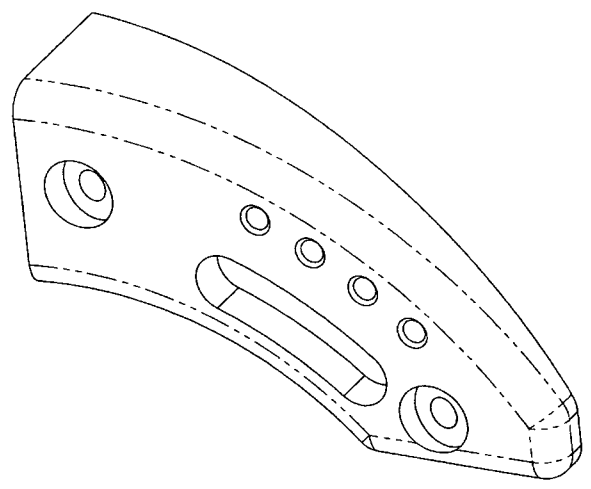
**PRELIMINARY ISSUE**

08.07.08

40365

B	Ø0.209 WAS Ø0.250 AND 4 PL WAS 5 PL (ZN D5-2) REASON: REDESIGN TO ELIMINATE POSSIBLE INTERFERENCE WITH D3676-1 LARGE BUBBLE WINDOW	MB	08.06.26
A	NEW ISSUE	MB	08.05.13
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG APPR.		<b>D3790</b>	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>INDEXING BLOCK</b>	NTS
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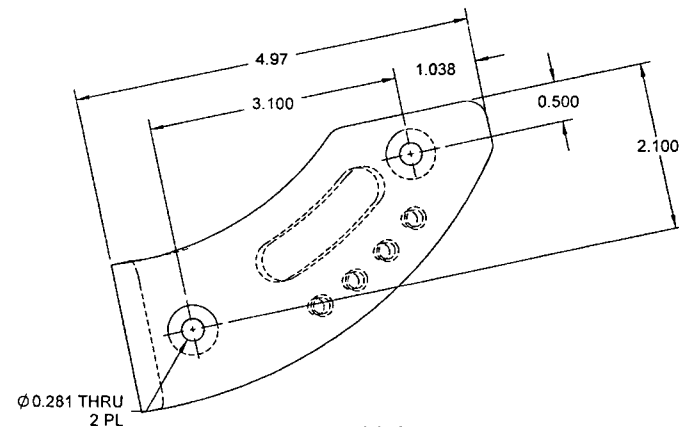
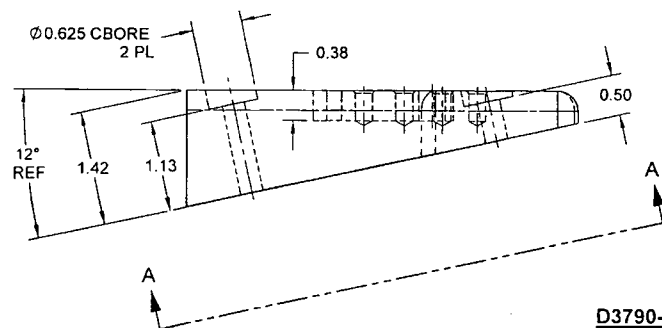
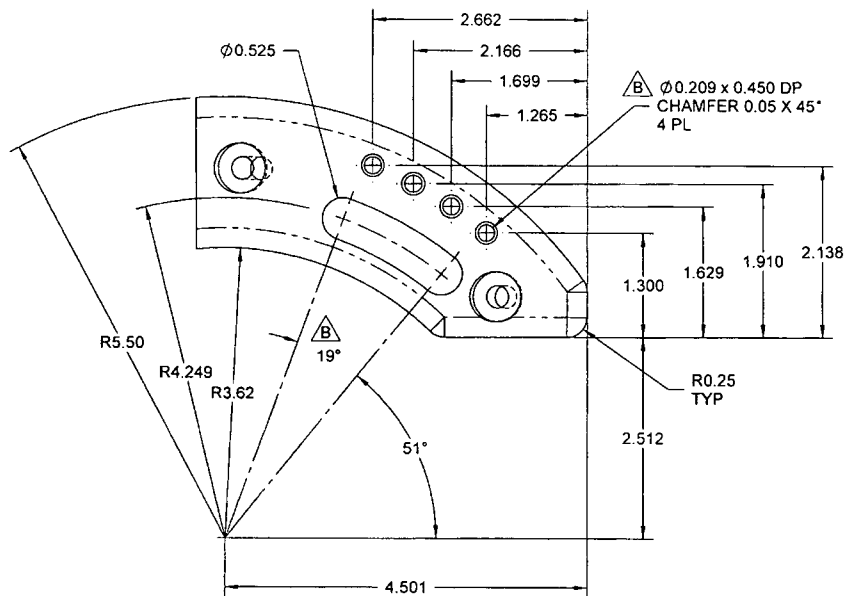
**D3790-1 INDEXING BLOCK**

**NOTES:**

- 1) MATERIAL: BLACK ACETRON GP ACETAL  
(REF DART SPEC M-DELRIN-B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: SCRIBE WITH DART P/N "D3790-1" USING VIBRATING STYLUS
- 7) WEIGHT: 0.39 lbs

RELEASED  
07/02/05 MB

B	UPDATED NOTE 1 (ZN A8-1): Ø0.208 WAS Ø0.250 AND 4 PL WAS 5 PL (ZN D5-2); 19" WAS 25" (ZN C7-2). REASON: REDESIGNED TO ELIMINATE POSSIBLE INTERFERENCE BETWEEN D3705-041 AND D3676-1 AT INSTALLATION		MB	08.06.26
A	NEW ISSUE		MB	08.05.13
REV.	DESCRIPTION		BY	DATE
DESIGN	DART AEROSPACE LTD		HAWKESBURY, ONTARIO, CANADA	
DRAWN	DRAWING NO.		REV. B	
CHECKED	D3790		SHEET 1 OF 2	
MFG. APPR.	TITLE		SCALE	
APPROVED	INDEXING BLOCK		NTS	
DE APPR.	DATE		08.06.26	
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VIEW A-A

RELEASED  
09/04/05

D3790-1 INDEXING BLOCK

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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3790	SHEET 2 OF 2
APPROVED		TITLE	SCALE
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